



Designation: C1290 – 16 (Reapproved 2021)

Standard Specification for Flexible Fibrous Glass Blanket Insulation Used to Externally Insulate HVAC Ducts¹

This standard is issued under the fixed designation C1290; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This specification covers the composition, size, dimensions, and physical properties of flexible fiber glass blanket, ductwrap, used to externally insulate HVAC ducts used for the distribution of condition air within the temperature range of 35°F (1.7°C) and 250°F (121°C).

1.2 The values stated in inch-pound units are to be regarded as standard. The values given in parentheses are mathematical conversions to SI units that are provided for information only and are not considered standard.

1.3 When the installation and use of thermal insulation materials, accessories, and systems may pose safety and health problems, the manufacturer shall provide the user appropriate current information regarding any known problems associated with the recommended use of the company's products, and shall also recommend protective measures to be employed in their safe utilization. The user shall establish appropriate safety and health practices and determine the applicability of regulatory requirements prior to use.

1.4 The following safety hazards caveat pertains only to the test methods, Section 13, in this specification. *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.5 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

¹ This specification is under the jurisdiction of ASTM Committee C16 on Thermal Insulation and is under the direct responsibility of Subcommittee C16.23.

Current edition approved Sept. 1, 2021. Published October 2021. Originally approved in 1995. Last previous edition approved in 2016 as C1290 – 16. DOI: 10.1520/C1290-16R21.

2. Referenced Documents

2.1 ASTM Standards:²

- C167** Test Methods for Thickness and Density of Blanket or Batt Thermal Insulations
- C168** Terminology Relating to Thermal Insulation
- C177** Test Method for Steady-State Heat Flux Measurements and Thermal Transmission Properties by Means of the Guarded-Hot-Plate Apparatus
- C390** Practice for Sampling and Acceptance of Thermal Insulation Lots
- C411** Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation
- C518** Test Method for Steady-State Thermal Transmission Properties by Means of the Heat Flow Meter Apparatus
- C665** Specification for Mineral-Fiber Blanket Thermal Insulation for Light Frame Construction and Manufactured Housing
- C1104/C1104M** Test Method for Determining the Water Vapor Sorption of Unfaced Mineral Fiber Insulation
- C1136** Specification for Flexible, Low Permeance Vapor Retarders for Thermal Insulation
- C1045** Practice for Calculating Thermal Transmission Properties Under Steady-State Conditions
- C1304** Test Method for Assessing the Odor Emission of Thermal Insulation Materials
- C1338** Test Method for Determining Fungi Resistance of Insulation Materials and Facings
- C1617** Practice for Quantitative Accelerated Laboratory Evaluation of Extraction Solutions Containing Ions Leached from Thermal Insulation on Aqueous Corrosion of Metals
- E84** Test Method for Surface Burning Characteristics of Building Materials
- E96/E96M** Test Methods for Water Vapor Transmission of Materials

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

E2231 Practice for Specimen Preparation and Mounting of Pipe and Duct Insulation Materials to Assess Surface Burning Characteristics

2.2 Other Documents:

CAN/ULC-S102 Standard Method of Test for Surface Burning Characteristics of Building Materials and Assemblies³

3. Terminology

3.1 Definitions—For definitions of terms defined in this specification, see Terminology **C168**.

4. Classification

4.1 Fibrous glass flexible blanket HVAC duct external insulation consists of the following three types:

4.1.1 Type I—Blankets without facing.

4.1.2 Type II—Blankets faced with a vapor-retarder facing having a water vapor permeance no higher than 1.0 Perm.

4.1.3 Type III—Blankets faced with a vapor-retarder facing with a water vapor permeance no higher than 0.02 Perm that meet physical property requirements of Specification **C1136**.

5. Ordering Information

5.1 Specific installation, insulation type, thermal resistance, thickness, length, and width suited for the intended use shall be specified by the purchaser.

6. Materials and Manufacture

6.1 Basic Material—The basic material shall be fibers made from glass processed from the molten state into fibrous form.

6.2 Manufacture—Insulation shall consist of bonded fibers formed into flexible blanket rolls with or without various adhered facings.

7. Physical Properties

7.1 Thermal Resistance—The material shall be tested at the out of package thickness and at the installed thickness for the thermal resistance at 75°F (24°C) mean temperature in accordance with **13.2**. The installed thermal resistance shall be tested with the material compressed to 75 % of the labeled out of package thickness. For each case the tested thermal resistance, R, for the average of any four randomly selected samples, shall not be more than 5% below the label R-Values, when tested in accordance with **13.2** nor shall any single specimen be more than 10 % below the label R-Values⁴.

NOTE 1—Consult the local or state building codes for the minimum installed thermal resistance, R-value, required to be installed.

NOTE 2—To obtain the measured installed R-value during installation, the duct wrap insulation shall be cut to a stretch-out as indicated in **Table X1.1** in **Appendix X1**.

³ Available from Underwriters Laboratories (UL), 333 Pfingsten Rd., Northbrook, IL 60062-2096, <http://www.ul.com>.

⁴ The ranges of thermal resistance, R, listed in this section are allowed by the Federal Trade Commission's 16 CFR part 460 Trade Regulation Rule: Labeling and Advertising of Home Insulation.

7.2 Surface Burning Characteristics—Types I, II, and III, when tested in accordance with **13.3**, shall have a flame spread index not greater than 25, and smoke developed index not greater than 50.

7.3 Hot Surface Performance—Insulation shall not flame, glow, or smolder when tested in accordance with **13.4** at 250°F (121°C).

7.4 Water Vapor Permeance—When tested in accordance with **13.5**, the vapor-retarder facing of a Type III product shall have a vapor permeance of no more than 0.02 Perm before laminating to fiber glass. The vapor-retarder facing of the Type II product shall have a vapor permeance of no more than 1.0 Perm before laminating to fiber glass.

7.5 Water Vapor Sorption—The water vapor sorption of the insulation blanket shall be not more than 5 % by weight, when tested in accordance with **13.6**.

7.6 Odor Emission—A detectable odor of strong objectionable nature recorded by more than two of the five panel members shall constitute rejection of the product when tested in accordance with **13.7**.

7.7 Corrosiveness – Steel Only—When tested in accordance with **13.8** per Specification **C665**, any corrosion resulting from the unfaced insulation in contact with steel plates shall be judged to be no greater than the comparative plates in contact with sterile cotton.

7.7.1 Alternative Test – Steel Only—When tested in accordance with **13.8.1** per Practice **C1617**, the mass loss corrosion rate of the unfaced insulation extract shall not exceed that of the 5-ppm chloride solution.

7.8 Fungi Resistance—When tested in accordance with **13.9**, the test specimens that have growth greater than that on the comparative items shall be considered to have failed. Test specimens on which the growth is not greater than that on the comparative items shall be considered to have passed.

8. Dimensional Tolerances

8.1 After conditioning for a minimum of 24 h at 70 ± 3°F (21 ± 1.6°C) and 50 ± 5 % relative humidity, the insulation shall conform to the dimensional tolerances listed in **Table 1**. All measurements shall be made in accordance with **12.1**.

9. Sampling

9.1 Sampling of the insulation shall be in accordance with Practice **C390**. Specific provisions for sampling shall be agreed upon between the purchaser and the supplier.

10. Inspection

10.1 Inspection of the insulation shall be as agreed upon by the purchaser and the manufacturer as part of the purchase agreement.

TABLE 1 Dimensional Tolerance, in. (mm)

Dimension	Tolerance
Width	–1/8 (3.2)
Length	–none, excess permitted
Thickness	–1/8 (3.2), excess permitted