



Designation: D6611 – 23

Standard Test Method for Wet and Dry Yarn-on-Yarn Abrasion Resistance¹

This standard is issued under the fixed designation D6611; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

1. Scope*

1.1 This test method describes the measurement of abrasion resistance properties for manufactured fiber yarns in dry and wet conditions.

1.2 This test method applies to manufactured yarns used in rope and knitted hose making.

1.3 The values stated in SI units are to be regarded as standard. The values given in parentheses are provided for information only.

1.4 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.5 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 *ASTM Standards:*²

D123 Terminology Relating to Textiles

D1776 Practice for Conditioning and Testing Textiles

D2904 Practice for Interlaboratory Testing of a Textile Test Method that Produces Normally Distributed Data (Withdrawn 2008)³

D3412 Test Method for Coefficient of Friction, Yarn to Yarn

D6477 Terminology Relating to Tire Cord, Bead Wire, Hose Reinforcing Wire, and Fabrics

¹ This test method is under the jurisdiction of ASTM Committee D13 on Textiles and is the direct responsibility of Subcommittee D13.19 on Industrial Fibers and Metallic Reinforcements.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

³ The last approved version of this historical standard is referenced on www.astm.org.

3. Terminology

3.1 The following terms are relevant to this standard: abrasion, apex angle, applied tension, cycles to failure (CTF), dry, rope, wet.

3.2 For terminology related to industrial fibers and metallic reinforcements, see Terminology **D6477**.

3.3 For definitions of other textile terms used in this test method, refer to Terminology **D123**.

4. Summary of Test Method

4.1 A length of yarn is interwrapped in contact with itself between three pulleys that are positioned in a defined geometry to produce a specific intersection angle. A weight is attached to one end of the yarn to apply a prescribed tension. The other end is drawn back and forth through a defined stroke at a defined speed until the yarn fails due to abrasion upon itself within the interwrapped region. The yarn abrasion test can be conducted in either the dry state or the wet state.

5. Significance and Use

5.1 This test method is intended for testing dry and wet abrasion resistance of manufactured fiber yarns. This test method is useful for ropes intended for use in the marine environment and for knitted hoses for various applications. The test method has been used with yarns having linear densities ranging from 65 tex to 335 tex, but may be used with yarns outside these ranges.

5.2 Yarn to yarn friction is known to have a significant influence on abrasion resistance. To determine the coefficient of friction, use Test Method **D3412**.

5.3 Limited interlaboratory correlation testing has been conducted to date. Single-laboratory testing, in accordance with ASTM practices, has been conducted. Test results should be used with caution.

5.4 This test method is intended to provide additional data for specific applications such as mentioned in **5.1** and is not intended for quality control or test reports.

5.5 If there are differences of practical significance between reported test results for two or more laboratories, comparative tests should be performed to determine if there is a statistical bias between them, using competent statistical assistance. As a minimum the test samples used should be as homogeneous as

*A Summary of Changes section appears at the end of this standard

possible, be drawn from the material from which the disparate test results were obtained and be randomly assigned in equal numbers to each laboratory for testing. Other materials with established test values may be used for this purpose. The test results from the two or more laboratories should be compared using a statistical test for unpaired data, at a probability level chosen prior to testing. If a bias is found, either its cause must be found and corrected, or future test results must be adjusted in consideration of the known bias.

5.6 This test method is conducted at one or several applied tensions that may depend upon the yarn material and size. The number and magnitudes of applied tensions and the number of eight specimen sets generally are agreed upon in a material specification or contract order. Guidance on determining the appropriate number and magnitudes of applied tensions is given in [Annex A2](#).

6. Apparatus

6.1 The Yarn-on-Yarn Abrasion Test Apparatus is shown schematically in [Fig. 1](#) and consists of the following:

6.2 *Yarn Guide Pulleys*—Three pulleys are arranged on a vertical frame with the centerline spacing indicated. All of the pulleys have the same diameter. The pulleys have low-friction bearings.

6.3 *Arrangement of Guide Pulleys*—The upper pulley centerlines are separated by $140 \text{ mm} \pm 2 \text{ mm}$. The lower pulley centerline is $254 \text{ mm} \pm 2 \text{ mm}$ below a line connecting the upper pulley centerlines. This arrangement produces an apex angle of $10.8 \text{ radians} (34^\circ)$. Other spacings may be used which produce the same apex angle, when analyzed by the procedure given in [Annex A1](#).

6.4 *Wet Testing Arrangement*—For wet testing, the lower pulley is placed on a bar extending down from a support frame, such that a beaker of water can be placed around it to immerse

the interwrapped portion of the yarn. The lower pulley has a bushing-type bearing suitable for prolonged service immersed in water.

6.5 *Drive Motor*—An eccentric crank driven by a gear motor is arranged in alignment with one of the upper pulleys. The crank is offset by $25 \text{ mm} \pm 2 \text{ mm}$ from the drive motor shaft to create a yarn stroke of $50 \text{ mm} \pm 4 \text{ mm}$. The gear motor drives the crank at between 60 revolutions/min and 70 revolutions/min. Other drive arrangements, which accomplish the specified stroke and drive speed may alternatively be used.

6.6 *Multi-Station Tester*—Several test stations may be arranged on a support frame and driven by the same motor.

6.7 *Cycle Counter Arrangement*—A means of counting the number of yarn abrasion strokes to failure is provided. This may be a counter directly connected to the drive motor or a counter, which is indexed by each revolution of the crank or directly by each stroke of the yarn. This counter is arranged to stop counting when the yarn breaks and to retain a count of the number of strokes until it is reset. For multi-station testers, such a counter is provided for each yarn station.

6.8 *Yarn Twist Control*—If the yarn has pronounced twist, or if the yarn tends to twist or untwist during testing, a means should be provided to control yarn twist, such as an extension arm on the applied weight which follows a guide.

7. Sampling and Test Specimens

7.1 *Primary Sampling Unit*—Consider spools or beams to be the primary sampling unit.

7.2 *Laboratory Sampling Unit*—As a laboratory sampling unit take from the primary sampling unit a total length of yarn that will provide eight test specimens for each of the applied tensions as determined in [Annex A2](#).

7.2.1 Determine the specimen length sufficient to accommodate the distance needed to secure the yarn to the test apparatus

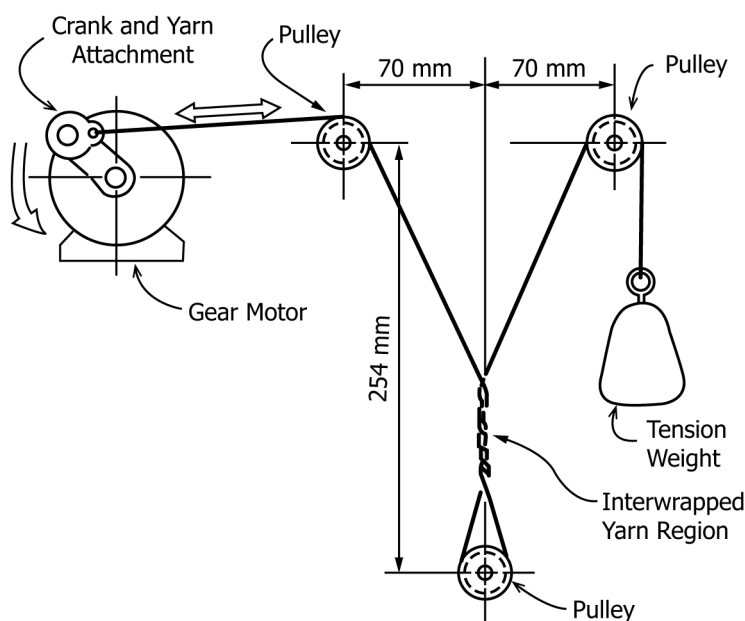


FIG. 1 General Arrangement of the Yarn-on-Yarn Abrasion Test Apparatus