



Designation: D6960/D6960M – 16 (Reapproved 2023)

Standard Tables for Body Measurements for Plus Women's Figure Type, Size Range 14W – 40W¹

This standard is issued under the fixed designation D6960/D6960M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

INTRODUCTION

These body measurement tables were developed from evaluation of data currently used in the apparel industry.

These tables were developed from data published by the U.S. Department of Commerce; the Caesar Study; the Size USA Study; current U.S. industry; and studies, scans, and documentation from Alvanon Inc.² These tables take into consideration plus women's figures at a standard height of 165 cm [5 ft 5 in.] (65 % of average U.S. population) taking into account the decrease and increase in body weight that shift a person from one size to another while this person does not gain in height. Also included is a definition of body type curvy or straight as applied to waist, high-hip, hip/seat, thigh, and mid-thigh girths that result in a different body shape (silhouette). Major evaluation was done and reviewing the incremental growth at different major body points has been addressed and defined identifying increase and decrease at different rates in specific areas: bust, waist, high-hip, and hip/seat. Additionally, to serve the industry better, incremental movement between sizes was reviewed ensuring smooth transition between sizes. To verify the proposed body measurements, a three-dimensional avatar was created in the plus women's size range 14W through 40W (curvy and straight) by Alvanon Inc. for a visual reference.

1. Scope

1.1 In these tables, body measurements of adult female plus women's figure type sizes 14W–40W are listed. Although these are body measurements, they can be used as a baseline in designing apparel for plus women in this size range when considering such factors as fabric type ease for body movement, styling, and fit.

1.2 These tables list body measurements for the complete range of plus women sizing.

1.3 The values stated in either SI units or inch-pound units are to be regarded separately as standard. The values stated in each system may not be exact equivalents; therefore, each

system shall be used independently of the other. Combining values from the two systems may result in nonconformance with the standard.

1.4 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.5 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 ASTM Standards:³

D123 Terminology Relating to Textiles

D5219 Terminology Relating to Body Dimensions for Apparel Sizing

¹ These tables are under the jurisdiction of ASTM Committee D13 on Textiles and is the direct responsibility of Subcommittee D13.55 on Body Measurement for Apparel Sizing.

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² Caesar: Summary Statistics for the Adult Population (Ages 18-65) of The United States Of America, June 2002; Size USA North America Sizing Survey, 2004; 2000 CDC Growth Charts for the United States: Methods and Development, National Center for Health Statistics, Vital Health Stat, Series 11, No. 246, 2002; CDC Advance Data No. 361, 7/5/2005; and Anthropometry of Infants, Children's and Youths to Age 18 for Product Safety Design, May 31, 1977.

³ For referenced ASTM Standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information refer to the standard's Document Summary page on the ASTM website.

2.2 ISO Standard:

ISO 3635 Size Designation of Clothes, Definitions, and Body Measurement Procedures⁴

3. Terminology

3.1 *Definitions*—For definitions relating to body dimensions, refer to Terminology **D5219**. For definitions of other textile terms used in these tables, refer to Terminology **D123**.

4. Significance and Use

4.1 The use of the body measurement information in Table 1 and Table 2 will assist manufacturers in developing patterns and garments that are consistent with the current anthropometric characteristics of the population of interest. This practice should, in turn, reduce or minimize consumer confusion and dissatisfaction related to apparel sizing. (Also refer to ISO 3635.)

4.2 Three-dimensional (3-D) avatars depicting each of the plus women's sizes and subcategory curvy and straight on certain measures, were created by Alvanon, Inc. and included in this standard to assist manufacturers in visualizing the posture, shape, and proportions generated by the measurements charts in Figures 1–6.

5. Apparatus

5.1 *Tape Measure*, dimensionally stable and approximately 1.5 cm [$\frac{1}{2}$ in.] wide and graduated accurately in centimetres [$\frac{1}{16}$ in.].

5.2 *Plastic Goniometry*, to measure the radian (degree) of shoulder slope.

5.3 *Scale*, standard, calibrated, body weight type.

5.4 *Metal Ruler*.

6. Procedure

6.1 General:

6.1.1 For all vertical and most horizontal measurements, the subject is to be standing erect without shoes and with feet approximately 15cm [6 in.] apart.

6.1.2 Take measurements over regular undergarments normally worn.

6.1.3 Take all measurements from the same side of the body for consistency.

6.1.4 Refer to Terminology **D5219** for the location of all points to be measured.

6.2 *Body Measurements*—A body measurement is a standardized distance between two specified points on the human anatomy.

NOTE 1—Body measurements generally are based on standardized values from statistical studies of large populations.

6.2.1 *Body Weight*—The weight as measured on a calibrated scale taken with the subject in undergarments.

6.2.2 *Head Girth*—Measure the maximum horizontal circumference of the head above the ears.

6.2.3 *Neck Base Girth*—Measure the circumference of the neck taken over the cervicale at the back and the top of the collarbone at the front.

6.2.4 *Mid-Neck Girth*—Measure the horizontal circumference of the neck taken approximately 25 mm (1 in.) above the neck base level.

6.2.5 *Shoulder Girth*—Measure the horizontal circumference around the shoulders taken at the front breakpoint level with the arms down.

6.2.6 *Upper Chest/Bust Girth*—Measure the horizontal circumference around the torso taken under the arms and above the fullest part of the chest/bust including the lower portion of the shoulder blades.

6.2.7 *Chest/Bust Girth*—Measure the horizontal circumference around the torso taken under the arms and across the fullest part of the chest/bust apex including the lower portion of the shoulder blades.

6.2.8 *Under Chest/Bust Girth*—Measure the horizontal circumference around the torso under the arms and bust.

6.2.9 *Waist Girth*—Measure the minimum horizontal circumference around the body at waist height.

6.2.10 *Preferred Waist Girth*—Measure the circumference around the torso as identified as the waist by the wearer as applicable to bottom garments.

6.2.11 *High-Hip Girth*—Measure the maximum horizontal circumference around the torso taken at a specified distance below the waist level including abdominal extension.

6.2.12 *Hip/Seat Girth*—Measure the maximum horizontal circumference around the torso taken at the greatest protrusion of the buttocks as seen from the side.

6.2.13 *Thigh Girth*—Measure the maximum horizontal circumference of the upper leg taken close to the crotch.

6.2.14 *Mid-Thigh Girth*—Measure the maximum horizontal circumference of the upper leg taken midway between the hip/seat girth level and the midpoint (or crease) of the knee.

6.2.15 *Knee Girth*—Measure the maximum horizontal circumference of the knee taken over the kneecap with the leg straight.

6.2.16 *Calf Girth*—Measure the maximum horizontal circumference of the lower leg taken between the knee and the ankle.

6.2.17 *Ankle Girth*—Measure the maximum horizontal circumference of the ankle taken over the greatest prominence of the anklebones.

6.2.18 *Armscye Girth*—Measure the circumference taken from the shoulder joint through the front breakpoint, the armpit, the back breakpoint, and to the starting point with the arms down.

6.2.19 *Upper Arm Girth*—Measure the maximum circumference of the arm taken midway between the elbow and the shoulder joints with the arm down.

6.2.20 *Elbow Girth*—Measure the maximum circumference of the elbow taken over the outer prominence of the elbow bone with the arm bent 1.57 rad (90°).

6.2.21 *Forearm Girth*—Measure the maximum circumference of the arm taken between the elbow and wrist.

⁴ Available from American National Standards Institute (ANSI), 25 W. 43rd St., 4th Floor, New York, NY 10036, <http://www.ansi.org>.