



Designation: D7957/D7957M – 22

Standard Specification for Solid Round Glass Fiber Reinforced Polymer Bars for Concrete Reinforcement¹

This standard is issued under the fixed designation D7957/D7957M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This specification covers glass fiber reinforced polymer (GFRP) bars, provided in cut lengths and bent shapes and having an external surface enhancement for concrete reinforcement. Bars covered by this specification shall meet the requirements for geometric, material, mechanical, and physical properties described herein.

1.2 Bars produced according to this standard are qualified using the test methods and must meet the requirements given by [Table 1](#). Quality control and certification of production lots of bars are completed using the test methods and must meet the requirements given in [Table 2](#).

1.3 The text of this specification references notes and footnotes which provide explanatory material. These notes and footnotes (excluding those in tables) shall not be considered as requirements of the specification.

1.4 The following FRP materials are not covered by this specification:

1.4.1 Bars made of more than one load-bearing fiber type (that is, hybrid FRP).

1.4.2 Bars having no external surface enhancement (that is, plain or smooth bars, or dowels).

1.4.3 Bars with geometries other than solid, round cross sections.

1.4.4 Pre-manufactured grids and gratings made with FRP materials.

1.5 This specification is applicable for either SI (as Specification D7957M) or inch-pound units (as Specification D7957).

1.6 *Units*—The values stated in either SI units or inch-pound units are to be regarded separately as standard. The values stated in each system are not necessarily exact equivalents; therefore, to ensure conformance with the standard, each

system shall be used independently of the other, and values from the two systems shall not be combined.

1.7 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.8 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

2. Referenced Documents

2.1 *ASTM Standards:*²

[A615/A615M](#) Specification for Deformed and Plain Carbon-Steel Bars for Concrete Reinforcement

[C904](#) Terminology Relating to Chemical-Resistant Nonmetallic Materials

[D570](#) Test Method for Water Absorption of Plastics

[D792](#) Test Methods for Density and Specific Gravity (Relative Density) of Plastics by Displacement

[D2584](#) Test Method for Ignition Loss of Cured Reinforced Resins

[D3171](#) Test Methods for Constituent Content of Composite Materials

[D3878](#) Terminology for Composite Materials

[D7205/D7205M](#) Test Method for Tensile Properties of Fiber Reinforced Polymer Matrix Composite Bars

[D7617/D7617M](#) Test Method for Transverse Shear Strength of Fiber-reinforced Polymer Matrix Composite Bars

[D7705/D7705M](#) Test Method for Alkali Resistance of Fiber Reinforced Polymer (FRP) Matrix Composite Bars used in Concrete Construction

[D7913/D7913M](#) Test Method for Bond Strength of Fiber-Reinforced Polymer Matrix Composite Bars to Concrete by Pullout Testing

¹ This specification is under the jurisdiction of ASTM Committee D30 on Composite Materials and is the direct responsibility of Subcommittee D30.10 on Composites for Civil Structures.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

TABLE 1 Property Limits and Test Methods for Qualification^A

Property	Limit	Test Method
Mean Glass Transition Temperature	Midpoint temperature $\geq 100^{\circ}\text{C}$ [212°F]	ASTM E1356
Mean Degree of Cure	$\geq 95\%$	ASTM E2160
Mean Measured Cross-Sectional Area	Table 3	ASTM D7205/D7205M, subsection 11.2.5.1
Guaranteed ^B Ultimate Tensile Force	Table 3	ASTM D7205/D7205M
Mean Tensile Modulus of Elasticity	$\geq 44,800\text{ MPa}$ [$6\,500\,000\text{ psi}$]	ASTM D7205/D7205M
Mean Ultimate Tensile Strain	$\geq 1.1\%$	ASTM D7205/D7205M
Guaranteed ^B Transverse Shear Strength	$\geq 131\text{ MPa}$ [$19\,000\text{ psi}$]	ASTM D7617/D7617M
Guaranteed ^B Bond Strength	$\geq 7.6\text{ MPa}$ [1100 psi]	ASTM D7913/D7913M
Mean Moisture Absorption to Saturation	$\leq 1.0\%$ to saturation at 50°C [122°F]	ASTM D570, subsection 7.4
Mean Alkaline Resistance	$\geq 80\%$ of initial mean ultimate tensile force following 90 days at 60°C [140°F]	ASTM D7705/D7705M, Procedure A
Guaranteed ^B Ultimate Tensile Force of Bent Portion of Bar	$\geq 60\%$ of the values in Table 3	ASTM D7914/D7914M

^AFor the determination of the mean and guaranteed properties, at least 24 samples shall be obtained in groups of eight or more from three or more different production lots. The mean and guaranteed properties shall satisfy the limits.

^BGuaranteed property is defined in 3.2.4.

TABLE 2 Property Limits and Test Methods for Quality Control and Certification^{A,B}

Property	Limit	Test Method
Fiber Mass Content	$\geq 70\%$	ASTM D2584 or ASTM D3171
Glass Transition Temperature	Midpoint temperature $\geq 100^{\circ}\text{C}$ [212°F]	ASTM E1356
Degree of Cure	$\geq 95\%$	ASTM E2160
Measured Cross-Sectional Area	Table 3	ASTM D7205/D7205M, subsection 11.2.5.1
Ultimate Tensile Force	Table 3	ASTM D7205/D7205M
Tensile Modulus of Elasticity	$\geq 44\,800\text{ MPa}$ [$6\,500\,000\text{ psi}$]	ASTM D7205/D7205M
Ultimate Tensile Strain	$\geq 1.1\%$	ASTM D7205/D7205M
Moisture Absorption in 24 h	$\leq 0.25\%$ in 24 h at 50°C [122°F]	ASTM D570, subsection 7.4

^AFor the determination of each of the property limits, five random samples shall be obtained from each production lot. Each individual sample shall satisfy the property limits.

^BFor bent bars, the tests are performed on the straight portion of the bars.

TABLE 3 Geometric and Mechanical Property Requirements

Bar Designation No.	Nominal Dimensions		Measured Cross-Sectional Area Limits mm^2 [in.^2]		Minimum Guaranteed Ultimate Tensile Force kN [kip]
	Diameter mm [in.]	Cross-Sectional Area mm^2 [in.^2]	Minimum	Maximum	
M6 [2]	6.3 [0.250]	32 [0.049]	30 [0.046]	55 [0.085]	27 [6.1]
M10 [3]	9.5 [0.375]	71 [0.11]	67 [0.104]	104 [0.161]	59 [13.2]
M13 [4]	12.7 [0.500]	129 [0.20]	119 [0.185]	169 [0.263]	96 [21.6]
M16 [5]	15.9 [0.625]	199 [0.31]	186 [0.288]	251 [0.388]	130 [29.1]
M19 [6]	19.1 [0.750]	284 [0.44]	268 [0.415]	347 [0.539]	182 [40.9]
M22 [7]	22.2 [0.875]	387 [0.60]	365 [0.565]	460 [0.713]	241 [54.1]
M25 [8]	25.4 [1.000]	510 [0.79]	476 [0.738]	589 [0.913]	297 [66.8]
M29 [9]	28.7 [1.128]	645 [1.00]	603 [0.934]	733 [1.137]	365 [82.0]
M32 [10]	32.3 [1.270]	819 [1.27]	744 [1.154]	894 [1.385]	437 [98.2]

D7914/D7914M Test Method for Strength of Fiber Reinforced Polymer (FRP) Bent Bars in Bend Locations

E1356 Test Method for Assignment of the Glass Transition Temperatures by Differential Scanning Calorimetry

E2160 Test Method for Heat of Reaction of Thermally Reactive Materials by Differential Scanning Calorimetry

3. Terminology

3.1 Definitions:

3.1.1 Terminology C904 defines terms relating to chemical-resistant nonmetallic materials. Terminology D3878 defines terms relating to high-modulus fibers and their composites.

3.2 Definitions of Terms Specific to This Standard:

3.2.1 *bar, n*—a straight or bent element with a solid, round cross section in the straight portion, having surface enhancement that intends to provide mechanical interlock with concrete.

3.2.2 *bend angle, n*—the intentional deviation of a portion of a bar from the main axis of the bar, measured in degrees.

3.2.3 *bend diameter, n*—the inside diameter of a bent bar, as provided in Table 4.

TABLE 4 Minimum Inside Bend Diameter of Bent Bars^A

Bar Designation, mm [U.S. Standard]	Minimum Bend Diameter mm [in.]
M6 [2]	38 [1.50]
M10 [3]	58 [2.25]
M13 [4]	76 [3.00]
M16 [5]	96 [3.75]
M19 [6]	114 [4.50]
M22 [7]	134 [5.25]
M25 [8]	152 [6.00]

^ABent bars of designation M29 [9] and M32 [10] are not included in this specification.