



Designation: F3660 – 23

# Standard Consumer Safety Performance Specification for Motorized Partitions<sup>1</sup>

This standard is issued under the fixed designation F3660; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reapproval.

## INTRODUCTION

This consumer safety performance specification is necessary to minimize the entrapment or crush hazard posed by motorized partitions when they are in motion. Such entrapment and crush hazards have led to serious injury and death.

This specification addresses incidents associated with motorized partitions identified by the U.S. Consumer Product Safety Commission (CPSC).

In response to incident data compiled by the CPSC, this specification attempts to minimize the following hazards: entrapment and crush hazards.

This specification is intended to cover normal use and reasonably foreseeable use of the product(s). This specification is written within the current state of the art of motorized partition technology and will be updated whenever substantive information becomes available that necessitates additional requirements or justifies the revision of existing requirements.

## 1. Scope

1.1 This consumer safety performance specification establishes performance requirements, test methods, and labeling requirements for motorized partitions.

1.2 Motorized partitions are used to provide flexibility in the size of spaces typically used for meetings, sports, recreational areas, schools, or social functions where children are often present.

1.3 Motorized partitions include a motor to direct the opening and closing of the partition and are operated by trained individuals who control the on/off mechanism and opening and closing movement of the partition.

1.4 The partition is made up of a series of rigid panels that move along a track.

1.5 This specification does not include motorized curtains, elevator or garage doors, or non-motorized partitions.

1.6 This specification shall be taken into consideration by owners/operators, architects, planners, engineers, equipment manufacturers, construction companies, construction contractors, and appropriate inspectors who may be involved in the design and construction of new facilities.

1.7 This specification applies to the installation of new motorized partitions but may be useful for renovation projects such as updating older motorized partitions.

1.8 The values stated in inch-pound units are to be regarded as the standard. The values given in parentheses are mathematical conversions to SI units that are provided for information only and are not considered standard.

1.9 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety, health, and environmental practices and determine the applicability of regulatory limitations prior to use.*

1.10 *This international standard was developed in accordance with internationally recognized principles on standardization established in the Decision on Principles for the Development of International Standards, Guides and Recommendations issued by the World Trade Organization Technical Barriers to Trade (TBT) Committee.*

## 2. Referenced Documents

- 2.1 *ASTM Standards:*<sup>2</sup>  
[D3359 Test Methods for Rating Adhesion by Tape Test](#)
- 2.2 *ANSI Standard:*<sup>3</sup>  
[ANSI Z535.4 Product Safety Signs and Labels](#)

<sup>1</sup> This consumer safety performance specification is under the jurisdiction of ASTM Committee F15 on Consumer Products and is the direct responsibility of Subcommittee F15.78 on Motorized Partitions.

Current edition approved Aug. 1, 2023. Published September 2023. DOI: 10.1520/F3660-23.

<sup>2</sup> For referenced ASTM standards, visit the ASTM website, [www.astm.org](http://www.astm.org), or contact ASTM Customer Service at [service@astm.org](mailto:service@astm.org). For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

<sup>3</sup> Available from American National Standards Institute (ANSI), 25 W. 43rd St., 4th Floor, New York, NY 10036, <http://www.ansi.org>.

### 3. Terminology

#### 3.1 Definitions:

3.1.1 *backup system, n*—secondary system that can reverse the motion of the motorized partition.

3.1.2 *entrapment prevention device, n*—device used as part of a safety system to prevent the entrapment of an individual by the movement of a motorized partition.

3.1.2.1 *Discussion*—Examples of entrapment prevention devices include infrared (IR) technology (also laser sensor), safety mats, and motion sensors.

3.1.3 *infrared (IR) technology, n*—wireless mobile technology that uses electromagnetic radiation waves as device communication over short ranges; also laser sensor.

3.1.4 *leading edge sensor, n*—contact sensor that detects when the leading edge of the partition contacts an obstruction.

3.1.4.1 *Discussion*—Used primarily for the protection of equipment and not necessarily a standalone life-saving device.

3.1.5 *manual detachment device, n*—device that allows for the non-electronic means to detach the motorized partition from the electronic safety system that would be used as a secondary measure in case of entrapment of an individual.

3.1.6 *motion sensor, n*—electronic device that is designed to detect movement.

3.1.7 *motorized partition, n*—movable wall-like dividers that include a motor to direct the opening and closing of the partition.

3.1.7.1 *Discussion*—Motorized partitions are used to provide flexibility in the size of spaces typically used for meetings, sports, recreational areas, schools, or social functions where children are often present and are operated by trained individuals who control the on/off mechanism and opening and closing movement of the partition. The partition is made up of a series of rigid panels that move along a track.

3.1.8 *safety mat, n*—pressure-sensing mat that, when sufficient force is applied, stops the panel from starting until the object is removed.

3.1.8.1 *Discussion*—Mats are placed on stacking side of partition. The mat shall be of a sufficient size to cover the entire stack area floor. Several mats may be required depending on the size of the stack area floor.

3.1.9 *trained individual/operator, n*—individual who is trained and certified to operate the partition.

3.1.10 *two-key operation system, n*—safety system that involves two simultaneous actions on separate mechanisms for operation.

### 4. Calibration and Standardization

4.1 The unit shall be assembled by an authorized and trained installer in accordance with the manufacturer's instructions.

4.2 A final inspection and testing shall be conducted after installation by the trained installer to verify the effective operation of the motorized partition and safety equipment.

### 5. General Requirements

5.1 When a sensor is triggered, the partition shall stop. After the operator determines that the area is clear, the operator may continue to deploy the system.

#### 5.2 Required Devices:

5.2.1 A minimum of two non-contact sensors (photoelectric sensor, IR, or equivalent), one on each side of the partition, shall be located along the side of the wall path and de-energize the partition if a person or object is detected from the stack area to the terminating wall. If a single pair of sensors is not adequate to complete the safe operation of the length of the wall, another pair of sensors shall be used.

5.2.2 At a minimum, one non-contact sensor is located to the right and the other one is to the left of the stacking side of the partition.

5.2.3 The partition shall be operated using an actuating device that requires continuous pressure to maintain opening or closing and includes a three-position key control switch with a spring-loaded return to off position or at least one touch-sensitive pad at the control station that requires operator to be present during operation.

5.2.3.1 These switches shall be at a minimum of 7 ft (2 m) from the edge of the operating path of the partition.

5.2.4 Pressure-sensing safety mats shall be installed in stacking area to stop the panel from starting until the person or object is removed.

5.2.4.1 Safety mats shall detect forces of at least 33 lbf (150 N).

5.2.5 A manual detachment device shall be accessible to the operator and not accessible to children to allow for the non-electronic means to detach the motorized partition from the electronic safety system.

#### 5.3 Optional Devices:

5.3.1 Optional contact sensors are only to be used in addition to a non-contact safety sensor system.

5.3.2 Lead edge sensors are required to activate with a minimum of force of 1.5 lb (0.7 kg) and 0.3 in. (0.8 cm) displacement.

#### 5.4 Labeling:

5.4.1 *Permanence of the Labeling*—Samples of the warning label shall be adhered to a representative sample of the material where the warning will be displayed. Warning labels shall be permanent when tested in accordance with 7.3.

#### 5.5 Maintenance and Installation Instructions:

5.5.1 Installation instructions, use and maintenance instructions, proper calibration and adjustment instructions, proper startup, and periodic testing procedures shall be provided with each unit.

5.5.2 Installation instructions provided with the unit shall contain the following statements or equivalent: "This device shall be installed by an individual who meets the qualifications established by the motorized partition manufacturer."

### 6. Instructions and Operational Literature

6.1 The manufacturer shall provide installation instructions and operational instructional literature (owner's manual, user's manual, operational manual) with the product shipment in