

 **BRITISH STANDARD**

BS 3555 : 1988

*Incorporating
Amendment No. 1*

Specification for

Ring wrenches



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Foreword

This British Standard has been prepared under the direction of the Machine, Engineers and Hand Tools Standards Committee, and was first published in 1962 under the title 'Specification for ring spanners'. The 1962 edition is withdrawn.

In this revision the material and hardness requirements have been updated, and tables of dimensions are provided for metric series, unified series and BS/Whitworth series, all of which include a new provision for maximum offset depth.

This revision takes account of a number of ISO standards as follows with one exception. In ISO 1703 'Assembly tools for screws and nuts — Nomenclature', the BS term 'ring wrench' is identified as 'box wrench'. This revision is related to ISO 1085 'Assembly tools for screws and nuts — Double-ended wrenches — Size pairing', ISO 3318 'Assembly tools for screws and nuts — Open-end double-head engineers' wrenches, double-head box wrenches and combination wrenches — Maximum width of heads', ISO 691 'Wrench and socket openings — Metric series — Tolerances for general use', and ISO 1711 'Hand operated wrenches and sockets — Technical specifications'.

Compliance with a British Standard does not of itself confer immunity from legal obligations.