

BRITISH STANDARD

BS 6990:1989

*Including
Amendment No. 1 not
issued separately*

Code of practice for

Welding on steel pipes containing process fluids or their residuals

ICS 25.160.10

NO COPYING WITHOUT BSI PERMISSION EXCEPT AS PERMITTED BY COPYRIGHT LAW



Committees responsible for this British Standard

The preparation of this British Standard was entrusted by the Welding Standards Committee (WEE/-) to Technical Committee WEE/21, upon which the following bodies were represented:

- Associated Offices Technical Committee
- British Gas plc
- British Non-Ferrous Metals Federation
- British Steel Industry
- Electricity Supply Industry in England and Wales
- Engineering Equipment and Materials Users' Association
- Health and Safety Executive
- Heating and Ventilating Contractors' Association
- Institute of Refrigeration
- Institution of Gas Engineers
- Institution of Mechanical Engineers
- Joint Industry Board for Plumbing Mechanical Engineering Services in England and Wales
- National Association of Plumbing, Heating and Mechanical Services Contractors
- Power Generation Association (BEAMA Ltd.)
- Stainless Steel Fabricators' Association of Great Britain
- Tubes Investments Limited
- United Kingdom Atomic Energy Authority
- Water Tube Boilermakers' Association
- Welding Institute
- Welding Manufacturers' Association (BEAMA Ltd.)

The following bodies were also represented in the drafting of the standard, through subcommittees and panels:

- Association of Consulting Engineers
- British Institute of Non-destructive Testing
- Department of Energy (Petroleum Engineering Division)
- Institution of Production Engineers
- Pipeline Industries Guild
- United Kingdom Offshore Operators Association
- Water Research Centre

This British Standard, having been prepared under the direction of the Welding Standards Committee, was published under the authority of the Board of BSI and comes into effect on 28 February 1989

© BSI 04-1999

First published as DD 39, July 1974
First published as BS 6990, February 1989

The following BSI references relate to the work on this standard:
Committee reference WEE/21
Draft for comment 86/78728 DC

ISBN 0 580 16672 4

Amendments issued since publication

Amd. No.	Date of issue	Comments
9772	February 1998	Indicated by a sideline in the margin