

Specification for

Black bolts screws and nuts —

**Hexagon & Square, With B.S.W.
Threads, and Partly Machined Bolts,
Screws & Nuts, Hexagon & Square With
B.S.W. or B.S.F. Threads**

UDC. 621.882.072

Co-operating organizations

The Mechanical Engineering Industry Standards Committee, under whose supervision this British Standard was prepared, consists of representatives from the following Government departments and scientific and industrial organizations:—

Admiralty*	Institute of Marine Engineers
Air Ministry	Institute of Petroleum
Associated Offices' Technical Committee	Institution of Civil Engineers
Association of Consulting Engineers (Incorporated)	Institution of Gas Engineers
British Chemical Plant Manufacturers' Association	Institution of Heating and Ventilating Engineers
British Compressed Air Society	Institution of Mechanical Engineers
British Electrical and Allied Manufacturers' Association*	Institution of Mechanical Engineers (Automobile Division)
British Electricity Authority and Area Board	Institution of Production Engineers
British Engineers' Association*	Locomotive Manufacturers' Association*
British Internal Combustion Engine Manufacturers' Association	Machine Tool Trades' Association
British Iron and Steel Federation*	Ministry of Fuel and Power
British Railways, The Railway Executive*	Ministry of Labour and National Service (Factory Department)
Crown Agents for the Colonies*	Ministry of Supply*
D.S.I.R. — Mechanical Engineering Research Laboratory	Ministry of Transport
Engineering Equipment Users' Association	Ministry of Fuel and Power
Gas Council	Ministry of Works*
High Commission of India*	Radio Industry Council
	War Office

The organizations marked with an asterisk in the above list, together with the following, were directly represented on the Committee entrusted with the preparation of this standard:—

Agricultural Engineers' Association	National Physical Laboratory
Black Bolt and Nut Association of Great Britain	North East Coast Institution of Engineers and Shipbuilders
British Constructional Steelwork Association	Railway Carriage and Waggon Building Association
Institution of Engineers and Shipbuilders in Scotland	Washer Manufacturers' Association
Institution of Naval Architects	United Society of Boilermakers and Iron and Steel Shipbuilders
National Coal Board	

This British Standard, having been approved by the Mechanical Industry Standards Committee and endorsed by the Chairman of the Engineering Divisional Council, was published under the authority of the General Council on 29 September 1953

© BSI 04-2000

ISBN 0 580 34748 6

Amendments issued since publication

Amd. No.	Date of issue	Comments
1894	May 1954	
4164	May 1961	
4331	October 1961	
5906	August 1966	Indicated by a sideline in the margin