

INTERNATIONAL ELECTROTECHNICAL COMMISSION
COMMISSION ÉLECTROTECHNIQUE INTERNATIONALE

IEC 60086-5
Edition 5.0 2021-09

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PRIMARY BATTERIES

PILES ELECTRIQUES

**Part 5: Safety of batteries with aqueous
electrolyte**

Partie 5: Sécurité des piles à électrolyte aqueux

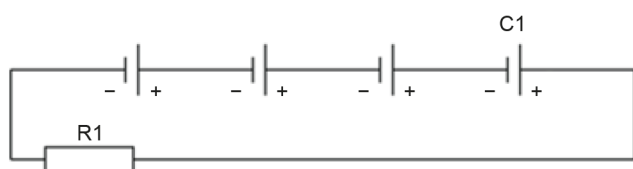
CORRIGENDUM 1

Corrections to the French version appear after the English text.

Les corrections à la version française sont données après le texte anglais.

Figure 5 – Circuit diagram of overdischarge

Replace existing Figure 5 by the following new figure:



IEC

Table 7 – Marking and packaging requirements

Replace existing Table 7 by the following new table:

List item	General batteries	Swallowable button cells					
		$d < 16 \text{ mm}$		$16 \text{ mm} \leq d < 20 \text{ mm}$		$d \geq 20 \text{ mm}$	
Electrochemical system		P	L, S	P	L, S	P	L, S
a) Designation, IEC or common	B	C	B	C	B	C	B
b) Expiration of a recommended usage period or year and month or week of manufacture. The year and month or week of manufacture may be in code	B						
c) Polarity of the positive (+) terminal	B	D	B	D	B	D	B
d) Nominal voltage	B						
e) Name or trademark of the manufacturer or supplier	B						
f) Cautionary advice	B						
g) Caution for ingestion of swallowable batteries, see also 7.1 c) and Annex D		P ^{a,b}	P ^{a,b}	P ^{a,b}	P ^{a,b}	P ^{a,b}	B ^{a,b} + P ^{a,b}
h) Child resistant packaging	NR	NR	NR	NR	R ^{a,b}	NR	R ^{a,b}
Key							
d : Diameter							
B: Marking required on cell/battery							
C: Marking required on battery, sealing tab or immediate packaging							
D: Marking required on sealing tab and/or the battery							
P: Marking required on immediate packaging							
R: Child resistant packaging							
NR: Not required							
empty cell: Marking may appear on cell/battery and/or immediate packaging							
^a See Foreword for transition period.							
^b When batteries are intended for direct sale in consumer replaceable applications.							

B.2.2 Other important factors to consider

Replace the existing text of B.2.2 d) by the following new text:

The battery compartment should be designed such that it accommodates the increase in battery height in accordance with IEC 60086-1:2021, Clause 4.2.2.

Figure B.5 – Design with respect to battery orientation

Replace the existing text of NOTE 3 of Figure B.5 by the following new text:

The arrangement in Figure B.5 b) is only considered practical for R14 and R20 size batteries due to the small negative terminal area (dimension d₆ of the relevant specification) of the other sizes.