

# INTERNATIONAL STANDARD

**ISO**  
**9254**

First edition  
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## **Aerospace — Bolts, normal spline head, normal or pitch diameter shank, long length MJ threads, metallic material, coated or uncoated, strength classes less than or equal to 1 100 MPa — Dimensions**

*Aéronautique et espace — Vis à tête cannelée normale, avec tige normale  
ou de diamètre égal au diamètre sur flancs, et filetage MJ long, en  
matériau métallique, revêtues ou non revêtues, des classes de résistance  
inférieures ou égales à 1 100 MPa — Dimensions*



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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

International Standard ISO 9254 was prepared by Technical Committee ISO/TC 20, *Aircraft and space vehicles*, Sub-Committee SC 4, *Aerospace fastener systems*.

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