

*annule
remplacé par ISO 3419*
ISO

INTERNATIONAL ORGANIZATION FOR STANDARDIZATION

ISO RECOMMENDATION R 1128

STEEL TUBES

BUTT WELDING BENDS 5D (90° AND 180°)

1st EDITION

October 1969

COPYRIGHT RESERVED

The copyright of ISO Recommendations and ISO Standards belongs to ISO Member Bodies. Reproduction of these documents, in any country, may be authorized therefore only by the national standards organization of that country, being a member of ISO.

For each individual country the only valid standard is the national standard of that country.

Printed in Switzerland

Also issued in French and Russian. Copies to be obtained through the national standards organizations.

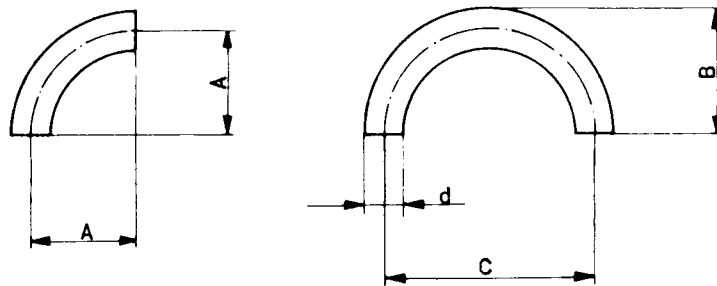
STEEL TUBES

BUTT WELDING BENDS 5D (90° and 180°)

1. SCOPE

This ISO Recommendation specifies the dimensions of steel butt welding bends (90° and 180°).

2. DIMENSIONS



$$B = A + \frac{d}{2}$$

$$C = 2A$$

The ratio between the radius of the bend and the outside diameter of the tube is approximately 2.5.