

Withdrawn

ISO

INTERNATIONAL ORGANIZATION FOR STANDARDIZATION

**ISO RECOMMENDATION
R 876**

**SPECIAL METHOD OF MECHANICAL TESTING
TO DETERMINE THE CODING FOR DEEP PENETRATION ELECTRODES**

1st EDITION

November 1968

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BRIEF HISTORY

The ISO Recommendation R 876, *Special method of mechanical testing to determine the coding for deep penetration electrodes*, was drawn up by Technical Committee ISO/TC 44, *Welding*, the Secretariat of which is held by the Association Française de Normalisation (AFNOR).

Work on this question by the Technical Committee began in 1961 and led, in 1963, to the adoption of a Draft ISO Recommendation.

In October 1966, this Draft ISO Recommendation (No. 1040) was circulated to all the ISO Member Bodies for enquiry. It was approved, subject to a few modifications of an editorial nature, by the following Member Bodies :

Argentina	Greece	Romania
Australia	India	South Africa, Rep. of
Belgium	Ireland	Spain
Brazil	Israel	Sweden
Canada	Japan	Switzerland
Czechoslovakia	Korea, Rep. of	Turkey
Denmark	Netherlands	U.A.R.
Finland	New Zealand	United Kingdom
France	Norway	U.S.S.R.
Germany	Portugal	Yugoslavia

One Member Body opposed the approval of the Draft :

U.S.A.

The Draft ISO Recommendation was then submitted by correspondence to the ISO Council, which decided, in November 1968, to accept it as an ISO RECOMMENDATION.

FOREWORD

This ISO Recommendation is one of a series which also includes the following :

- ISO/R 635, *Code of symbols for covered electrodes for arc welding of mild steels and low alloy high tensile steels;*
- ISO/R 615, *Methods for determining the mechanical properties of the weld metal deposited by electrodes 3.15 mm or more in diameter;*
- ISO/R 632, *Methods of test for determining whether an electrode is a deep penetration electrode.*