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**Sterilization of health care products —  
Radiation sterilization — Substantiation of  
25 kGy as a sterilization dose for small or  
infrequent production batches**

*Stérilisation des produits de santé — Stérilisation par irradiation —  
Justification d'une dose de stérilisation de 25 kGy pour des lots  
de fabrication de faible volume ou intermittents*



Reference number  
ISO 13409:1996(E)

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